# Hettich PrintOut

## Template hole line 32 grid

Technik für Möbel

Hettich

# Print settings

## *General settings*

Layer height: 0.20 mm

Top/Bottom Thickness: 0,8 mm

Infill: 20 %

Support: No

## *Notes/Special settings*

As the 330 mm print does not fit on a normal print, the ruler has been separated and can be printed in two parts. The joining is then done via a "jigsaw connection".

Before using the 3D printed part, compare the dimensions with our CAD/stl data and adjust your printing parameters if there are any deviations.

## *Settings depending on material*

Print speed: 50 mm/s

Print temperature: 215 °C

Print bed temperature: 60 °C

## *Information about the print*

Size: 8 x 52 x 4.3 mm

Printing time: 8 minutes

Material requirement: 1 g / 0.25 m

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# Print images